CATALOG No. 53 L LIST OF PARTS

STYLES

15700 A 15700 B 15700 C 15700 D 15700 E

UNION SPECIAL MACHINE COMPANY

General Office and Factory: 400 North Franklin Street

CHICAGO, ILLINOIS

BRANCHES AND SERVICE STATIONS, UNITED STATES

Boston, Mass, Lynn, Mass. Haverhill, Mass. New York, N. Y. Utica, N. Y. Rochester, N. Y. Johnson City, N. Y. Buffalo, N. Y. Troy, N. Y. Philadelphia, Pa. Reading, Pa. Cincinnati, Ohio Cleveland, Ohio

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BRANCHES-FOREIGN

Union Special Machine Corporation of America.
Union Special Machine Company of Canada, Ltd.
Union Special Machine Company of Canada, Ltd.
Union Special Machine Corporation of America.
Union Special Machine Corporation of America.
Union Special Machine Corporation of America.
Compagnie des Machines Union Special de France.
Compagnie des Machines Union Special de France.

Belgium, Brussels Canada, Toronto Canada, Montreal Denmark, Copenhagen England, Leicester England, London France, Paris France, Lyons

UNION SPECIAL MASCHINENFABRIK, G. m. b. H.

General Office and Factory: STUTTGART, GERMANY

BRANCHES AND SERVICE STATIONS, GERMANY

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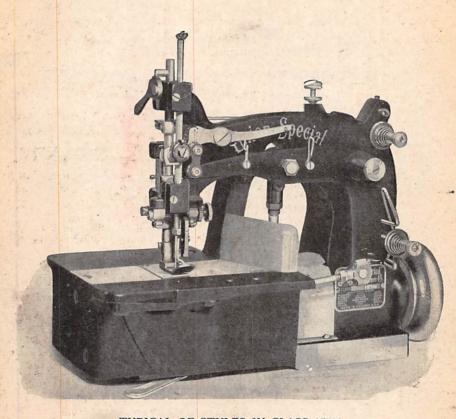
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TYPICAL OF STYLES IN CLASS 15700

APPLICATION OF CATALOG

This catalog applies only to the standard styles of machines listed below, but can be applied with discretion to the special machines in Class 15700. Information relative to transmitters is contained in catalog No. 29. Needles are listed and fully described in catalog No. 45. These catalogs will be furnished, gratis, on request.

IDENTIFICATION OF MACHINES

A machine equipped with specified parts and fitted for a specific operation is given a STYLE NUMBER, the symbol for which is a number evenly divisible by 100, with a letter or letters suffixed. Example: 15700 A. There are two kinds of style numbers, classified as STAND-ARD and SPECIAL. Style numbers of standard machines do not include the letter Z. Style numbers of machines including the letter Z are special.

Styles of machines, similar in construction, are grouped and given a CLASS NUMBER, the symbol for which is a number evenly divisible by 100, without a letter suffixed. Example: 15700.

STYLES OF MACHINES IN CLASS 15700

- Flat Bed, One Needle, With Dewees Trimmer, Low Bed, 10 Inches Long, Inside Needle Lever Drive.
- 15700 A For seaming knit underwear, etc.; minimum width of seam. 3/32 inch, non-differential feed.
- 15700 B For seaming knit underwear, etc.; minimum width of seam \(\frac{1}{8} \) inch, non-differential feed.
- 15700 C For seaming knit underwear, etc.; tandem differential feed, minimum width of seam 3/2 inch.
- 15700 D For seaming knit underwear, etc.; tandem differential feed, minimum width of seam ½ inch.
- 15700 E For seaming sweaters and other heavy weight materials, tandem differential feed, minimum width of seam ½ inch.
- 15700 Z A special style, similar to the standard styles in Class 15700, having several of the standard parts substituted by corresponding parts, or equipped with additional parts. When only minor changes are made, a Z is merely suffixed to the respective standard style number. Example: 15700 AZ.

NEEDLES

TYPE NUMBER Each needle has a type number and size number. DESCRIPTIONS The former denotes the kind of point, shank, length, groove, finish, and other details. The latter denotes the largest diameter of the blade, measured in thousandths of an inch, midway between the shank and eye, and is stamped on the needle shank. Collectively, the Type Number and Size Number represent the complete definition of the needle. Type 121 is used in the machines covered by this catalog.



Type 121 Furnished in sizes .025, .027, .032, .036, .040, .044, .049, .054, .060.

USE GENUINE NEEDLES Success in the operation of these machines can be secured only by the use of genuine Union Special Needles, as furnished by the Union Special Machine Company, or its subsidiaries. Obviously, it is to our interest to maintain the reputation of machines by furnishing the very best needles obtainable. They are designed according to the most approved scientific principles and are made with the utmost precision. The maximum efficiency and durability are assured.

Genuine needles are put up in packages marked at the top "Trade 'UNION SPECIAL' mark." All other needles are bogus.

ORDERING To have orders promptly and accurately filled, the empty package, a sample needle, or the Type and Size Numbers should be given. See marks on package. An intelligible order would read as follows:

100 Needles Type 121 Size .040.

ORDERING REPAIR PARTS

PLATES Grouped together according to scale will be found illustrations of parts similar in appearance, and to some extent, component parts that go together in the same subdivisions of the mechanism.

When a given design of pressor foot, throat plate or other part is made in two or more gauges or sizes, only one illustration is given. In ordering these pieces, it is necessary that the gauge or size be specified.

LIST OF PARTS Turning from the plates to the list of parts, the definition of each part and its principal uses will be found. Always check the symbol against its definition before ordering. It is not necessary to furnish the plate number.

When a part is used or can be used in all machines covered by this

catalog, no specific use is mentioned in the definition.

For convenience in ordering, minor parts, such as screws, nuts, and similar articles are repeated after each major part.

(—) A dash in the "plate number" column of the list of parts indi-

cates the absence of an illustration.

() A square in the "Symbol to order by" column indicates that the part is commercial and can be readily purchased in any machinist's supply house.

(‡) A double dagger in the "Symbol to order by" column indicates

that the component parts cannot be furnished separately.

IDENTIFYING PARTS Where the construction permits, each part is stamped with its part number. Some of the smaller parts are stamped with an identification letter to distinguish them from parts similar in appearance.

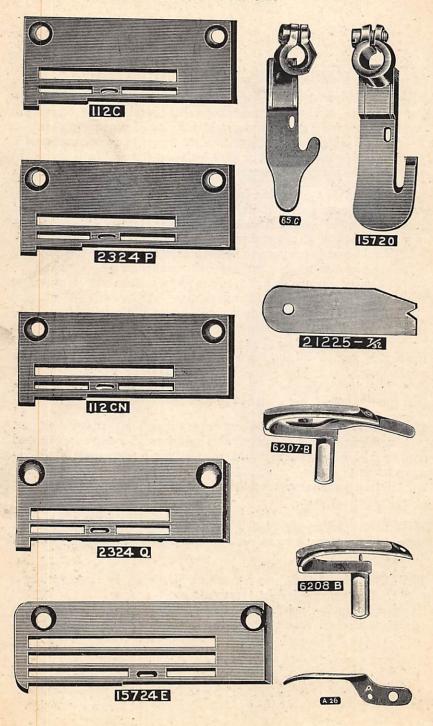
All part numbers represent the same part regardless of the catalog

in which they appear.

SUPPLIES All supplies, including taps, reamers, belting, belt hooks, belt fasteners, screw drivers, and powdered oil stone will be promptly furnished.

TERMS Prices are strictly net cash and subject to change without notice. Express and freight shipments are forwarded at the buyer's risk f.o.b. shipping point. Parcel post shipments are insured unless otherwise directed. A charge is made to cover the postage and insurance.

Plate 1-Full Size



From the library of: Superior Sewing Machine & Supply LLC

Plate 2-Full Size

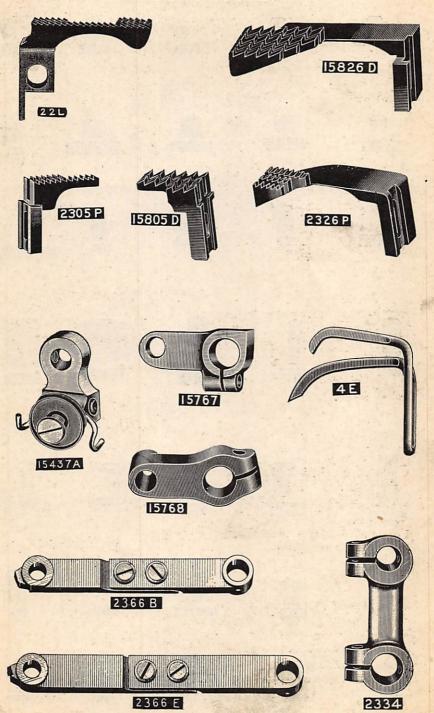


Plate 3—Full Size

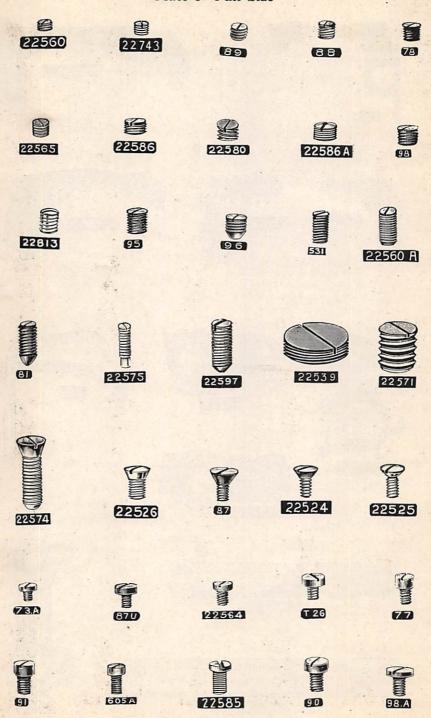


Plate 4-Full Size

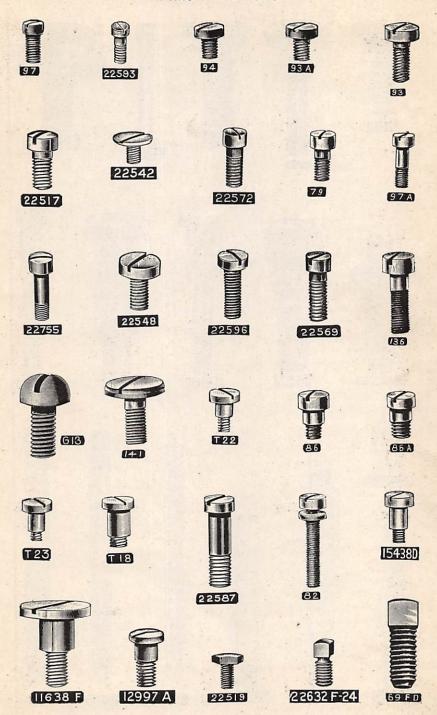
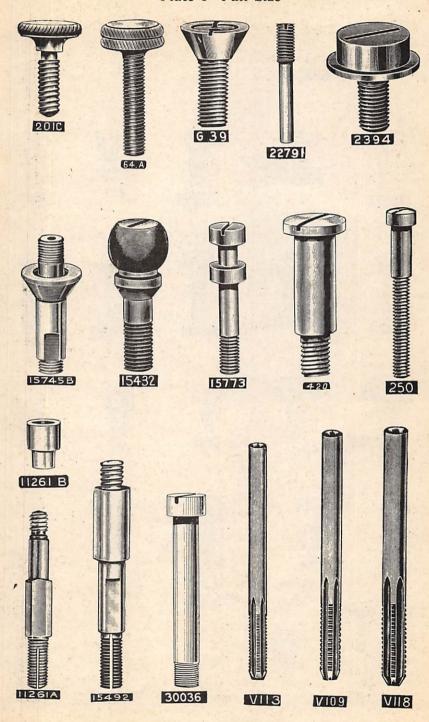


Plate 5-Full Size



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Plate 6-Full Size

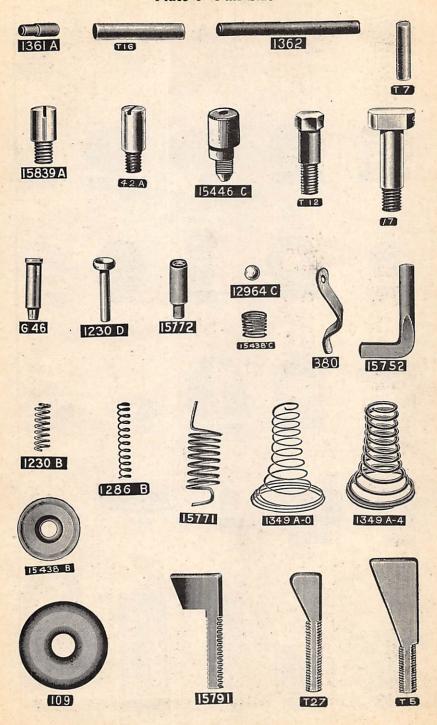
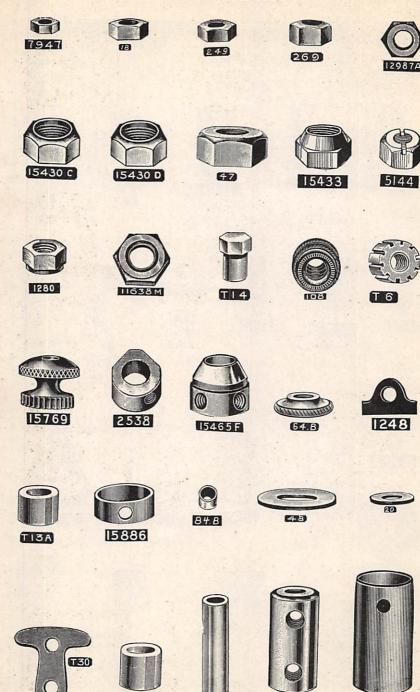


Plate 7-Full Size

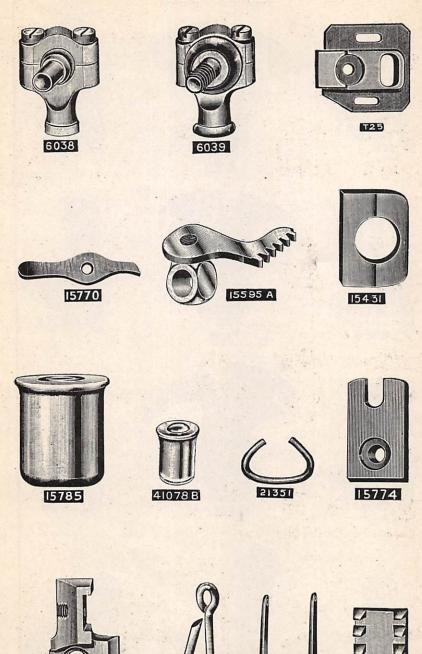


15436

21113 B

2338

Plate 8-Full Size



15435 B

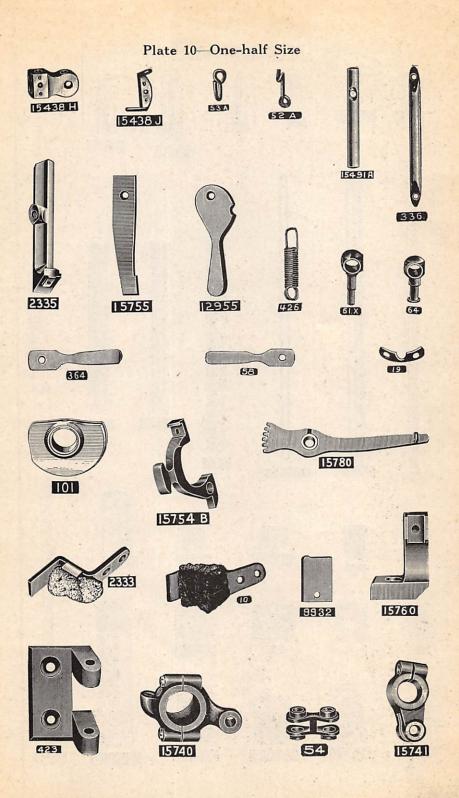
15754A

21350

15753

Plate 9-Full Size 0 0 2343A T 21 B TIU 2355 15776 A 2349 A

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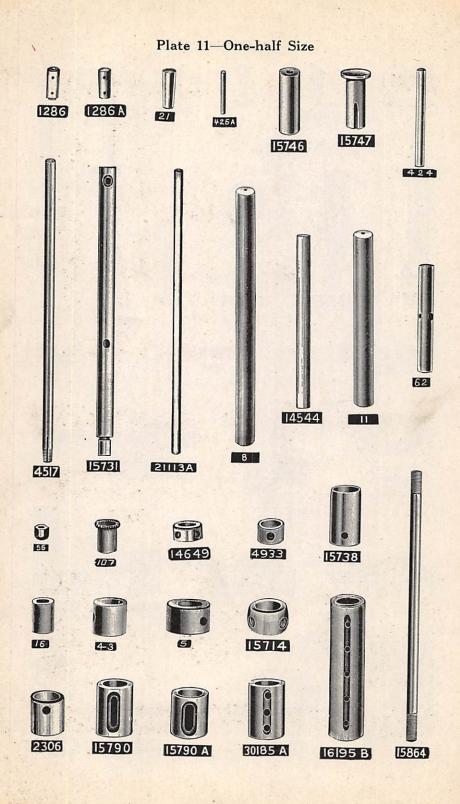


Plate 12-One-half Size

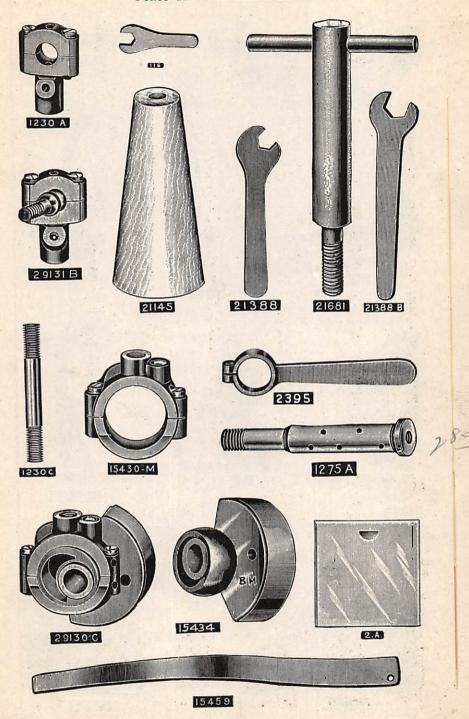


Plate 14—One-third Size

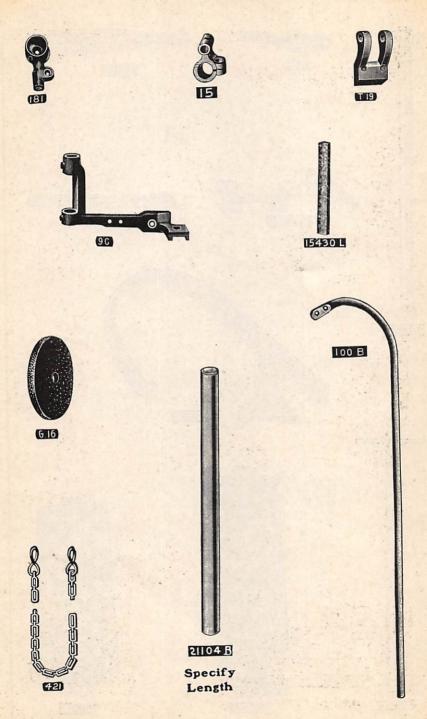
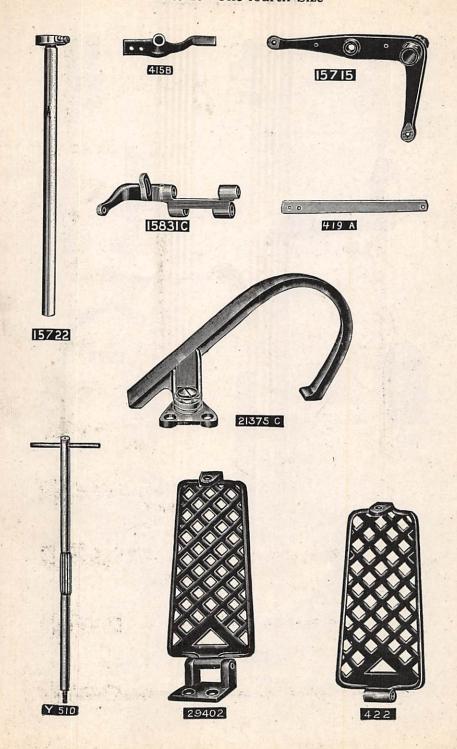


Plate 15-One-fourth Size



From the library of: Superior Sewing Machine & Supply LLC

Plate 16—One-fourth Size

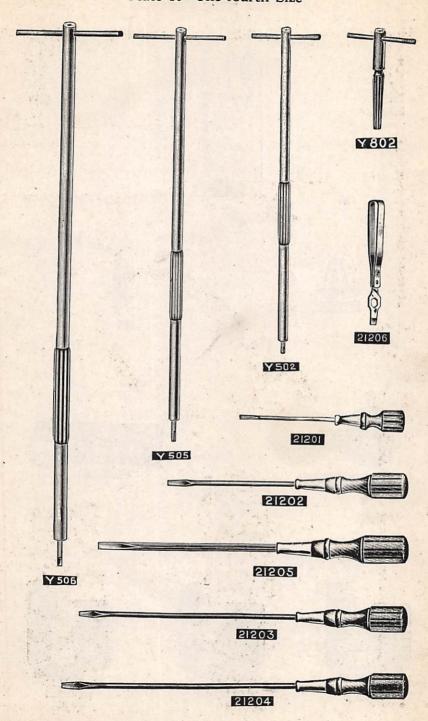
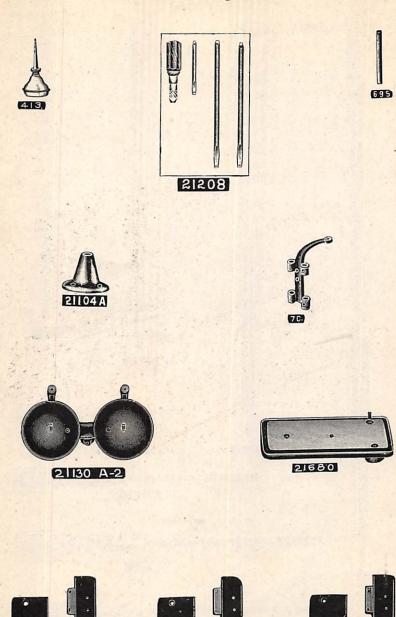


Plate 17—One-eighth Size

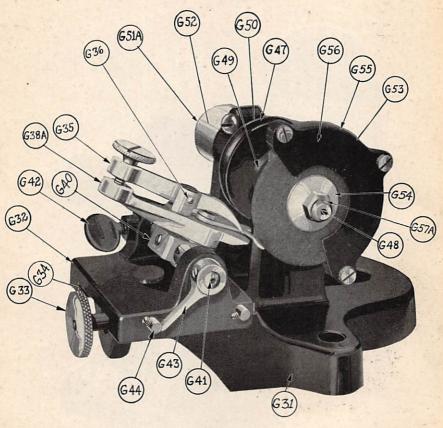




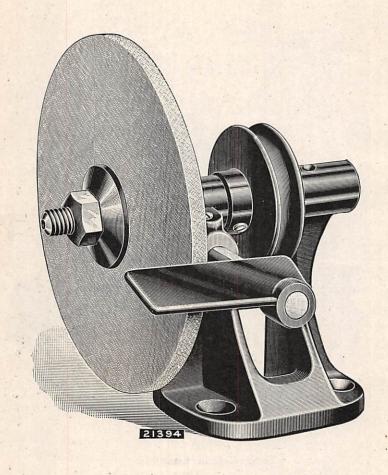
15701 B

15701 E

15701



2375 A Toggle Grinder Assembly



Symbol to Order by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert for prices.	Plate No.
2 A	Cloth Plate Slide	12
4 E	Cast-off Wire	2
	Cast-off Wire Screw No. 22524.	
5	Main Shaft Collar	11
	Main Shaft Collar Screws No. 95.	11
T5	Lower Toggle Adjusting Wedge	6
T6	Lower Toggle Adjusting Wedge Nut	7
T7	Lower Toggle Adjusting Wedge Pin.	6
7 C	Feed Rocker, for Styles 15700 A, 15700 B	
	Feed Rocker Screws No. 88.	17
8	Feed Rocker Shaft, $5\frac{3}{16}$ inches long, hardened and ground,	
0	standard diameter .407 inch	11
8-408	Feed Rocker Shaft, standard diameter plus .001 inch	11
8-409	Feed Rocker Shaft, standard diameter plus .001 inch	
8-410		
8-413	Feed Rocker Shaft, standard diameter plus .003 inch	
	Feed Rocker Shaft, standard diameter plus .006 inch	
8-416	Feed Rocker Shaft, standard diameter plus .009 inch	_
8-419	Feed Rocker Shaft, standard diameter plus .012 inch	-
8-422	Feed Rocker Shaft, standard diameter plus .015 inch	_
9 C	Feed Bar for Styles 15700 A, 15700 B	14
	Feed Bar Screws No. 88.	
10	Feed Bar Prong and Sponge for Styles 15700 A, 15700 B	10
	Feed Bar Prong Screws No. 94.	
10 A	Feed Bar Prong Sponge	_
- 11	Feed Bar Shaft, 37 inches long, hardened and ground,	100
	for Styles 15700 A, 15700 B	11
T11	Lower Toggle, serrated one side	9
T11 A	Lower Toggle, serrated both sides	9
T12	Lower Toggle Screw	6
G13	Toggle Grinder Spindle Renewable Bearing Clamp Screw	4
T13	Lower Toggle Adjusting Bushing, long	. 7
T13 A	Lower Toggle Adjusting Bushing, short	7
T14	Lower Toggle Nut	7
15	Feed Crank Link, hardened	14
*	Feed Crank Link Shim No. 1248.	
	Feed Crank Link Screw, ³³ / ₆₄ inch long, No. 22569.	
	Feed Crank Link Lock Nut No. 7947.	-
	Feed Crank Link Screw, ¹¹ / ₃₂ inch long, No. 79, obsolete.	
16	Feed Crank Link Ferrule	11
G16	Toggle Grinder Emery Wheel	14
	Toggle Grinder Emery Wheel Washer No. G54.	The said
	Toggle Grinder Emery Wheel Nut No. G57 A.	
T16	Trimmer Pitman Pin	6
	Trimmer Pitman Pin Screw No. 77.	
17	Feed Crank Stud	6
18	Feed Crank Stud Nut; also for Nos. 6039, 15864	7
T18	Trimmer Pitman Screw, front	4

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Symbol to Order b		Plate No.
19	Feed Crank Stud Cap	10
	Feed Crank Stud Cap Screw No. 77.	
T19	Trimmer Pitman Bracket, for Styles 15700 A, 15700 B	14
	Trimmer Pitman Bracket Screws No. 22548.	
20	Feed Crank Stud Washer	7
21		11
	Feed Crank Link Pin Screw No. 77.	100
T21	Upper Toggle, for Styles 15700 B, 15700 D	9
T21 B	Upper Toggle, for Styles 15700 A, 15700 C	9
00 T	Upper Toggle Screw No. T22.	0
22 L	Feed Dog, for Styles 15700 A, 15700 B	2
Too	Feed Dog Screw No. 93 A. Upper Toggle Screw; also for No. 15770	4
T22 T23	Upper Toggle Guide Screw.	4
T25	Upper Toggle Adjusting Block	8
120	Upper Toggle Adjusting Block Guide Screws No. T26.	0
A26	Looper Needle Guard, marked "A"	1
1120	Looper Needle Guard Screw No. 73 A.	
T26	Guide Screw, for upper toggle adjusting block	3
T27	Upper Toggle Adjusting Wedge, for Style 15700 E	6
	Upper Toggle Adjusting Wedge Nut No. 15769.	
T30	Upper Toggle Guide Screw Washer	7
G31	Toggle Grinder Frame	18
G32	Toggle Grinder Frame Slide	18
G33	Toggle Grinder Frame Slide Adjusting Screw	18
G34		18
	Toggle Grinder Frame Slide Gib Screws No. 22575.	
G35		18.
~	Toggle Grinder Clamp Screw No. 201 C.	
G36	- 88	18
G38 A		18
G39	Toggle Grinder Turn Table Pivot Stud	5
G40	Toggle Grinder Turn Table Pivot Stud Nut No. 11638 M. Toggle Grinder Turn Table Tilting Block	18
640	Toggle Grinder Turn Table Tilting Block Screw No. 96.	10
G41		18
42 A	Hand Lifter Screw Pin, hardened	6
G42		18
43		11
	Feed Lift Eccentric Screw No. 96.	
G43	Toggle Grinder Tilting Shaft Arm	18
	Toggle Grinder Tilting Shaft Arm Screw No. 96.	
G44	Toggle Grinder Knife Clamp Stop Screw Support	18
G46	Toggle Grinder Turn Table Spring Pin	6
47	Needle Lever Stud Nut, hardened	7
G47		18
	Toggle Grinder Pulley Screws No. 88.	

Symbol to Order by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert for prices.	Plate No.
48	Needle Lever Stud Washer	7
G48	Toggle Grinder Spindle, hardened and ground	18
G49	Toggle Grinder Spindle Renewable Bearing Cover, right	18
G50	Toggle Grinder Spindle Renewable Bearing Cover, left	18
	Toggle Grinder Spindle Renewable Bearing Cover Screws	
	No. 88.	
G51 A	Toggle Grinder Spindle Cap	18
	Toggle Grinder Spindle Cap Screws No. 88.	
G52	Toggle Grinder Spindle Collar	18
	Toggle Grinder Spindle Collar Screw No. 22560.	
52 A	Needle Lever Thread Eyelet	10
	Needle Lever Thread Eyelet Screw No. 98 A.	
G53	Toggle Grinder Spindle Oiler	18
53 A	Needle Bar Thread Guide and Looper Thread Take-up	
	Eyelet Thread Guide	10
	Needle Bar Thread Guide Screw No. 605 A.	
	Looper Thread Take-up Eyelet Thread Guide Screw	
	No. 22593.	10
54	Needle Lever Link, hardened	10
G54	Toggle Grinder Emery Wheel Washer	18
G55	Toggle Grinder Emery Wheel Guard, left	18
	Toggle Grinder Emery Wheel Guard Screws No. 531.	11
56	Needle Clamp Nut, hardened	11
G56	Toggle Grinder Emery Wheel Guard, right	18
CIET A	Toggle Grinder Emery Wheel Guard Screws No. 93 A.	- 18
G57 A 58	Toggle Grinder Emery Wheel Nut	10
- 38	Looper Thread Nipper Spring Screw No. 22542.	10
61 X	Presser Bar Connection	10
01 A	Presser Bar Connection Screw, front, No. 89.	
	Presser Bar Connection Screw, rear, No. 77.	
62	Presser Guide Bar, hardened and ground, standard diam-	
	eter .319 inch	11
62-322	Presser Guide Bar, standard diameter plus .003 inch	_
62-325	Presser Guide Bar, standard diameter plus .006 inch	
62-328	Presser Guide Bar, standard diameter plus .009 inch	_
62-331	Presser Guide Bar, standard diameter plus .012 inch	_
62-334	Presser Guide Bar, standard diameter plus .015 inch	-
64	Presser Spring Rest	10
	Presser Spring Rest Screw No. 88.	
64 A	Presser Spring Regulating Screw	5
64 B	Presser Spring Regulating Screw Lock Nut	7
65 C	Presser Foot, for Styles 15700 A, 15700 B, 15700 C,	
	15700 D	1
20 0	Presser Foot Clamp Screw No. 91.	17
69 S	Thread Stand Pin, 4 inches long	17

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Symbol to Order by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert for prices.	Plate No.
□ 69 FD	Set Screw, square head, cup point, 5/16 inch diameter, 18	
	threads, 5 inch long, for thread stand seats	4
73 A	Screw, for looper needle guard	3
77	Screw, for looper eccentric connecting rod link pin; also	
	for Nos. T16, 19, 21, 61 X	3
78	Screw, upper, for needle lever link pin	3.
79	Screw, for feed crank link, obsolete	4
81	Spot Screw, for needle lever eccentric	3
82	Screw, for regulating length of stitch	4
84 B	Stitch Regulating Ferrule	7
. 86	Stud, for hand lifter	4
86 A	Screw, plus size, for hand lifter, tap No. V113	4
. 87	Screw, for throat plates	3
87 U	Screw, for overlapping sections of trimmer pitman assembly	3
88	Set Screw, headless, for feed rockers; also for Nos. 9 C,	
	G47, G49, G50, G51 A, 64, 2332, 2538, 4517, 4933,	
	14649, 15438 H, 15465 F, 15745 A, 15752	3
89	Screw, for take-up; also for No. 61 X	3
, 90	Serew, for cloth plate guard; also for Nos. 2305 P, 15805 D	3
91	Clamp Screw, for presser feet	3
93	Screw, $\frac{7}{16}$ inch long, fillister head, for cloth plates; also	
	for No. 15741	4
93 A	Screw, $\frac{9}{32}$ inch long, for lifter lever extension; also for	
to the second	Nos. 22 L, G56	4
94	Screw, for feed bar prong; also for Nos. 9932, 15737, 15755,	
	15838 A	4
95	Screw, for main shaft collar; also for Nos. 336, 15434	3
96	Screw, for feed lift eccentrics; also for Nos. G40, G43, 15714	3
97	Clamp Screw, for trimmer bracket braces; also for No. 2334	4
97 A	Screw, for looper connecting rod ball joints	4
98	Serew, 32 threads to inch, for lifter treadle pin, obsolete	3
98 A	Screw, for needle lever thread eyelets	3
100 B	Thread Stand Wire, 16 inches long	14
	Thread Stand Wire Screw, headless, 24 threads to inch,	
he de la	No. 22813, obsolete.	
	Thread Stand Wire Screw, square head, 24 threads to inch, No: 22632 F-24.	
101	Looper Thread Take-up	10
101	Looper Thread Take-up Screw No. 89.	10
107	Tension Spring Ferrule	11
108	Tension Nut.	7
109	Tension Disc, hardened and lapped	6
V109	Tap, marked "J2" for No. 22526.	5
112 C	Throat Plate, for Style 15700 B	1
112 CN	Throat Plate, for Style 15700 A	1
	Throat Plate Screws No. 87.	
V113	Tap, marked "Q2" for No. 86 A	5

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Symbol to Order by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert for prices.	Plate No.
116	Wrench, ⁹ / ₃₂ inch, hardened, for needle clamp nut	12
V118	Tap, marked "X2", for plus size cloth plate screw No. 22754	5
118 B	Thread Tweezers	13
136	Screw, for cast-off wire stand	4
141	Screw, for needle thread controller lever	4
181	Looper Rocker, hardened and ground	14
201 C	Toggle Grinder Clamp Screw	5
249	Trimmer Bracket Brace Screw Nut; also for No. 22791	7
250	Trimmer Bracket Brace Screw	5
269	Looper Connecting Rod Nut, left thread	7
336	Tension Thread Eyelet	10
	Tension Thread Eyelet Screw No. 95.	
364	Looper Thread Nipper Spring, front	10
	Looper Thread Nipper Spring Screw No. 22542.	
380	Cloth Plate Spring Latch	6
	Cloth Plate Spring Latch Screw No. 22564.	
413	Oil Can, with spout	17
415 B	Lifter Lever Casting	15
419 A	Lifter Lever Extension	15
	Lifter Lever Extension Screws No. 93 A.	
420	Lifter Lever Stud	5
421	Lifter Lever Chain	14
422	Lifter Treadle	15
423	Lifter Treadle Rest	10
424	Lifter Treadle Pin	11
	Lifter Treadle Pin Set Screw, 24 threads to inch, No. 22813.	
4.2	Lifter Treadle Pin Set Screw, 32 threads to inch, No. 98, obsolete.	
426	Lifter Lever Spring	10
426 A	Lifter Lever Spring Pin; also obsolete frame looper thread	10
420 A	guide pin	11
Y502-319	Expansion Reamer, for presser bar and presser guide bar,	11
1002 010	size .319 inch.	16
Y502-322	Expansion Reamer, size .322 inch.	_
Y502-325	Expansion Reamer, size .325 inch.	
Y502-328	Expansion Reamer, size .328 inch	_
Y505-407	Expansion Reamer, for feed rocker shafts and feed bar	
	shaft, size .407 inch	16
Y505-410	Expansion Reamer, size .410 inch	_
Y505-413	Expansion Reamer, size .413 inch	
Y505-416	Expansion Reamer, size .416 inch	-
Y506-530	Expansion Reamer, for main shaft, size .530 inch	16
Y506-533	Expansion Reamer, size .533 inch	-
Y506-536	Expansion Reamer, size .536 inch.	- 1
Y510-200	Expansion Reamer, for needle bars, size .200 inch	15
531	Screw, for toggle grinder emery wheel guard	3
605 A	Screw, for needle bar thread guide	3
The second second		

Symbol to Order by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert for prices.	Plate No.
-Y800	Taper Reamer, for lever end of needle lever stud	
Y801	Taper Reamer, for frame end of needle lever stud	
	Taper Reamer, for needle lever link pins and feed crank	
Y802	link pins	16
+ 1990 A	Needle Lever Connecting Rod Upper Bearing	12
‡ 1230 A	Needle Lever Connecting Rod Upper Bearing Screws No.	12
	22587.	
1020 D	Needle Lever Connecting Rod Bearing Valve Spring and	
1230 B		6
	Toggle Grinder Turn Table Pin Spring.	0
	Needle Lever Connecting Rod Bearing Valve Spring Screw	
	No. 22586 A.	
1000 0	Toggle Grinder Turn Table Pin Spring Screw No. 22580.	10 .
1230 C	Needle Lever Connecting Rod Tube	12
	Needle Lever Connecting Rod Tube Nut, left thread, No.	
	15430 C.	
	Needle Lever Connecting Rod Tube Nut, right thread, No.	
	15430 D.	
1230 D	Needle Lever Connecting Rod Bearing Valve	6
1248	Feed Crank Link Shim	7,
1275 A	Needle Lever Stud, standard diameter	12 -
1275 E	Needle Lever Stud, plus size on frame section, viz.; .001.	
	.002, .003, .006, .012, .018 inch; specify plus amount.	
	Example; 1275 E-003 represents a stud plus .003 inch	
	on frame section	1-
1275 F	Needle Lever Stud, plus size on lever section, viz.; .001,	
	.002, .003, .006 inch; specify plus amount. Example;	
	1275 F-003 represents a stud plus .003 inch on lever	
	section	-
1275 H	Needle Lever Stud, plus size equal on each section, viz.;	
	.001, .002, .003, .006 inch; specify plus amount. Example;	
	1275 H-003 represents a stud plus .003 inch on each	
	section	_
1275 J	Needle Lever Stud, plus size unequal on each section, viz.;	
	(.001, .002) (.001, .003) (.001, .006) (.002, .001) (.002,	
	.003) (.002, .006) (.003, .001) (.003, .002) (.003, .006)	
	(.006, .001) (.006, .002) (.006, .003) (.012, .001) (.012,	
	.002) (.012, .003) (.012, .006) (.018, .001) (.018, .002)	
	(.018, .003) (.018, .006). Specify plus amounts arranged	
	frame section first and lever section last. Examples;	
11.	1275 J-003-006 represents a stud plus .003 inch on frame	
	section and .006 inch on lever section. 1275 J-006-003	
	represents a stud plus .006 inch on frame section and	
	.003 inch on lever section	-
	Needle Lever Stud Screw No. 22586.	
	Needle Lever Stud Felt No. 15430 L. Note: Before	
	lapping the bearing of a needle lever and a needle lever	
	stud, remove the felt from the stud and replace it after	THE PERSON NAMED IN
	the lapping compound has been washed out.	

Symbol to Order by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert for prices.	Plate No.
1280	Looper Rocker Stud Nut	7
1286	Needle Lever Link Pin Assembly, internal oiling, hardened	
	and ground, one each Nos. 1286 A, 1286 B, 12964 C,	
	22560; also for No. 15741	11
1286 A	Needle Lever Link Pin	11
	Needle Lever Link Pin Set Screw, upper, No. 78.	
	Needle Lever Link Pin Set Screw, lower, No. 22743.	
	Needle Lever Link Pin Ball No. 12964 C.	
1286 B	Needle Lever Link Pin Ball Spring	6
	Needle Lever Link Pin Ball Spring Screw No. 22560.	
1349 A-0	Tension Spring, .016 inch diameter wire, for looper thread	6
1349 A-4	Tension Spring, .036 inch diameter wire, for needle thread	6
1361 A	Presser Spring Pin	6
1362	Main Shaft Sleeve Pin, length over all $1\frac{1}{2}$ inches	6
2305 P	Main Feed Dog, for Styles 15700 C, 15700 D	2
2000	Main Feed Dog Screw No. 90.	
2306	Feed Lift Eccentric, ground, for Styles 15700 C, 15700 D,	1
	15700 E	- 11
0004' D	Feed Lift Eccentric Screw No. 96.	
2324 P	Throat Plate, for Style 15700 C	1
2324 Q	Throat Plate, for Style 15700 D. Throat Plate Screws No. 87.	1
2326 P	Differential Feed Dog, for Styles 15700 C, 15700 D	2
2020 F	Differential Feed Dog, for Styles 13700 C, 13700 D Differential Feed Dog Screw No. 22585.	4
2332	Main Feed Bar, for Styles 15700 C, 15700 D, 15700 E	13
2002	Main Feed Bar, for Seyles 19700 C, 19700 B, 19700 B	10
2333	Feed Bar Prong and Sponge, for Styles 15700 C, 15700 D,	
	15700 E	10
	Feed Bar Prong Screws No. 94.	
2334	Differential Feed Bar Link, for Styles 15700 C, 15700 D,	
	15700 E	2
	Differential Feed Bar Link Screw No. 97.	
	Differential Feed Bar Link Stud No. 15446 C.	
2335	Differential Feed Bar, for Styles 15700 C, 15700 D,	
	15700 E	10
2338	Main Shaft Sleeve, $1\frac{1}{4}$ inches long, for Styles 15700 C,	
0044	15700 D, 15700 E	7
2341	Upper Toggle, $\frac{5}{8}$ inch blade, sides bevelled equal, minimum width of seam $\frac{7}{64}$ inch, for Styles 15700 B, 15700 D	9
2343	Width of seam $\frac{64}{64}$ lich, for Styles 13700 B, 13700 D Upper Toggle, $\frac{3}{4}$ inch blade, two teeth, minimum width	9
2040	of seam $\frac{1}{8}$ inch, for Styles 15700 B, 15700 D	9
2343 A	Upper Toggle, $\frac{3}{4}$ inch blade, two teeth, double cutting	
2010 A	edges, minimum width of seam $\frac{1}{8}$ inch, for Styles 15700 B,	
	15700 D	9
2345	Upper Toggle, $\frac{3}{4}$ inch blade, minimum width of seam $\frac{1}{8}$	
	inch, for Styles 15700 B, 15700 D.	9

Symbol to Order by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert for prices.	Plate No.
2349	Upper Toggle, $1\frac{1}{8}$ inch blade, minimum width of seam $\frac{1}{8}$	
	inch, flat surface in front of notch, for Styles 15700 B,	
	15700 D	9
2349 A	Upper Toggle, $1\frac{1}{8}$ inch blade, minimum width of seam $\frac{1}{8}$	
	inch, for Styles 15700 B, 15700 D	9
	Upper Toggle Screw No. T22.	
2355	Lower Toggle, 7/8 inch blade, for Styles 15700 B, 15700 D	9
	Lower Toggle Screw No. T12.	
2366 B	Trimmer Pitman Assembly, for Styles 15700 A, 15700 B,	
	one each Nos. 2366 C, 2366 D and two No. 87 U	2
2366 C	Trimmer Pitman, front section, for No. 2366 B	_
2366 D	Trimmer Pitman, rear section, for No. 2366 B	_
	Trimmer Pitman Screws No. 87 U.	
2366 E	Trimmer Pitman Assembly, for Styles 15700 C, 15700 D,	
	15700 E, one each Nos. 2366 F, 2366 G and two No.	
	87 U	2
2366 F	Trimmer Pitman, front section, for No. 2366 E	-
2366 G	Trimmer Pitman, rear section, for No. 2366 E	-
0077 4	Trimmer Pitman Screws No. 87 U.	
2375 A	Toggle Grinder Assembly	18
2394	Trimmer Clamp Screw	5
2395	Trimmer Clamp Lever	12
2538	Trimmer Clamp Lever Screw No. 22572.	-
2000	Presser Spring Rest Support Collar	7
4517	Needle Bar, hardened and ground	11
401,	Needle Bar Set Screws No. 88.	11
4933	Toggle Grinder Tilting Shaft Collar	11
1000	Toggle Grinder Tilting Shaft Collar Screw No. 88.	11
5144	Differential Feed Bar Link Stud Nut.	7
± 6038	Looper Connecting Rod Ball Joint Assembly, left	8
± 6039	Looper Connecting Rod Ball Joint Assembly, right	8
	Looper Connecting Rod Ball Joint Screws No. 97 A.	
	Looper Connecting Rod Ball Joint Nut No. 18.	
6207 B	Looper, with guard	. 1
6208 B	Looper, without guard, otherwise same as No. 6207 B	1
	Looper Set Screw No. 22565.	
7947	Feed Crank Link Screw Lock Nut	7
9932	Feed Bar Shoe, hardened and ground	10
	Feed Bar Shoe Screw No. 94.	
11261 A	Tension Post, for needle thread	. 5
11261 B	Tension Post Ferrule, hardened	5
11638 F	Pulley Guard Stud.	4
11638 M	Toggle Grinder Turn Table Pivot Stud Nut	7
12955	Hand Lifter Stud No. 86.	10
12964 C	Needle Lever Link Pin Ball.	e
12304 0	Needle Dever Link Fin Dan	6
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[‡] See page 5

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Syr to Or	nbol der by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert-for prices.	Plate No.
12987	A	Looper Rocker Cone Adjusting Nut	7
12997	A	Looper Thread Take-up Eyelet Holder Pivot Stud	4
14544		Differential Feed Bar Shaft, hardened and ground, 3 9 16	
		inches long, for Styles 15700 C, 15700 D, 15700 E	11
14649)	Feed Rocker Shaft Collar, for Styles 15700 C, 15700 D,	
		15700 E	11
		Feed Rocker Shaft Collar Screws No. 88.	1
15430		Needle Lever Connecting Rod Tube Nut, upper, left thread	7
15430	D	Needle Lever Connecting Rod Tube Nut, lower, right	
	10.75	thread	7
15430) L	Needle Lever Connecting Rod Tube Felt; also for Nos.	
	100	1275 A, 1275 E, 1275 F, 1275 H, 1275 J	14
‡ 15430) M	Needle Lever Connecting Rod Lower Bearing	12
		Needle Lever Connecting Rod Lower Bearing Screws No. 22587.	
15431		Needle Lever Buffer, wood fibre	8
15432		Needle Lever Ball, hardened	5
15433	3	Needle Lever Ball Lock Nut	7
15434	ł	Needle Lever Eccentric and Balance Weight	12
		Needle Lever Eccentric Spot Screw No. 81.	
		Needle Lever Eccentric Set Screw No. 95.	
15435	5 B	Needle Lever Thread Guide	8
		Needle Lever Thread Guide Screw No. 98 A.	1/4
15436)	Renewable Bearing, for needle bar	- 7
1 = 10=		Renewable Bearing Clamp Screw No. 22569.	
15437	Α.	Needle Bar Connection Assembly, one each Nos. 15438 C,	2
15400	D	15438 D, 15438 H, 15438 J and two No. 15438 B	6
15438 15438		Needle Bar Thread Nipper Disc, hardened	6
15438		Needle Bar Thread Nipper Spring	4
15438		Needle Bar Connection	10
10400	, 11	Needle Bar Connection Screws No. 88.	10
15438	I	Needle Bar Thread Nipper Guide	10
15446		Differential Feed Bar Link Stud, hardened and ground	6
1011		Differential Feed Bar Link Stud Nut No. 5144.	
15459)	Presser Spring.	- 12
15465	F	Looper Rocker Cone, hardened and ground	7
		Looper Rocker Cone Screws No. 88.	
15491	A	Frame Thread Eyelet, for looper thread	: 10
		Frame Thread Eyelet Screw No. 22560 A.	
15492	2	Tension Post, for looper thread	5
15595	i A	Needle Thread Controller Rack	8
		Needle Thread Controller Rack Screw No. 22519.	4
‡ 15701		Cloth Plate Assembly, for Styles 15700 C, 15700 D	1 17
‡ 15701	В	Cloth Plate Assembly, for Styles 15700 A, 15700 B	17
			1730

Symbol to Order by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert for prices.	Plate No.
† 15701 E	Cloth Plate Assembly, for Style 15700 E	17
	Cloth Plate Screws No. 22574.	
	Cloth Plate Screw, fillister head, No. 93.	
	Cloth Plate Spring Latch No. 380.	
	Cloth Plate Spring Latch Screw No. 22564.	
15714	Looper Eccentric, hardened and ground	11
	Looper Eccentric Spot Screw No. 96.	
. 1	Looper Eccentric Set Screw No. 22580.	
15715	Needle Lever	15
15720	Presser Foot, for Style 15700 E	1
	Presser Foot Clamp Screw No. 91.	
15720 AA	Shank, including hinge pin and screw, for presser foot	
	No. 15720	_
15722	Main Shaft, hardened and ground, standard diameter .530	
	inch	15
15724 E	Throat Plate, for Style 15700 E	1
	Throat Plate Screws No. 87.	
15731	Presser Bar, hardened and ground, standard diameter .319	
	inch	11
15731-322	Presser Bar, standard diameter plus .003 inch	_
15731-325	Presser Bar, standard diameter plus .006 inch	_
15731-328	Presser Bar, standard diameter plus .009 inch	-
15735	Cloth Plate Guard	13
	Cloth Plate Guard Screws No. 90.	
15737	Balance Weight Guard	13
	Balance Weight Guard Screws No. 94.	
15738	Main Shaft Sleeve, 1\frac{1}{8} inches long, for Styles 15700 A,	
	15700 B	11
‡ 15740	Looper Eccentric Connecting Rod	10
	Looper Eccentric Connecting Rod Screws No. 22755.	
	Looper Eccentric Connecting Rod Plug Screw No. 22586.	
15741	Looper Eccentric Connecting Rod Link	10
	Looper Eccentric Connecting Rod Link Clamp Screw No. 93.	
	Looper Eccentric Connecting Rod Link Pin No. 1286.	
	Looper Eccentric Connecting Rod Link Pin Set Screw	
* * * * * * * * * * * * * * * * * * * *	No. 77.	
15745 A	Looper Rocker Frame	13
	Looper Rocker Frame Screw No. 88.	
15745 B	Looper Rocker Cone Stud, hardened and ground	5
	Looper Rocker Cone Stud Nut No. 1280.	
15746	Looper Rocker Frame Shaft, right, hardened and ground,	
	standard diameter .407 inch	11
15746-410	Looper Rocker Frame Shaft, standard diameter plus .003 inch.	_
15746-413	Looper Rocker Frame Shaft, standard diameter plus .006	
	inch	_
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Symbol to Order by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert for prices.	Plate No.
15747	Looper Rocker Frame Shaft, left, hardened and ground, standard diameter .407 inch.	11
15747-410	Looper Rocker Frame Shaft, standard diameter plus .003 inch.	_
15747-413	Looper Rocker Frame Shaft, standard diameter plus .006 inch.	
15752	Looper Thread Nipper Spring Operating Arm. Looper Thread Nipper Spring Operating Arm Set Screw No. 88.	6
15753	Looper Thread Nipper Spring Support; also for No. 15754 B Looper Thread Nipper Spring Support Screw No. 22517.	8
15754 A	Looper Thread Take-up Eyelet Looper Thread Take-up Eyelet Screw No. 22593.	8
15754 B	Frame Looper Thread Guide Pin, obsolete, No. 426 A. Looper Thread Take-up Eyelet Holder	10
	Looper Thread Take-up Eyelet Holder Pivot Stud No. 12997 A.	
	Looper Thread Take-up Eyelet Holder Stop Screw No. 22791.	
	Looper Thread Take-up Eyelet Holder Stop Screw Lock Nut No. 249.	
15755	Looper Thread Take-up Eyelet Spring	10
15760	Cast-off Wire Stand	10
	Cast-off Wire Stand Screw No. 136.	
15765	Trimmer Bracket, for Style 15700 E; also for assembly No. 29439 B	13
15765 A	Trimmer Bracket, for Styles 15700 A, 15700 B, 15700 C,	10
15766	15700 D; also for assembly No. 29439 C	13
	Trimmer Stand Adjusting Screw No. 15773.	
15767	Trimmer Bracket Brace, left	2
15768	Trimmer Bracket Brace, right Trimmer Bracket Brace Clamp Screw No. 97.	2
	Trimmer Support Screw, upper, No. 22560 A.	
15769	Upper Toggle Adjusting Wedge Nut	7
15770	Upper Toggle Adjusting Wedge Guide Pawl	8
	Upper Toggle Adjusting Wedge Guide Pawl Screw No. T22.	
15771	Upper Toggle Adjusting Wedge Guide Pawl Spring	6
15772	Upper Toggle Adjusting Wedge Guide Pawl Pin	: 6
15773	Trimmer Stand Adjusting Stud.	5
15774	Trimmer Stand Adjusting Stud Support.	8
15775	Trimmer Stand Adjusting Stud Support Screw No. 22596.	
15775	Lower Toggle, circular bottom notch, for Style 15700 E using upper toggle No. 15776	
	Lower Toggle Screw No. T12.	561
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Symbol to Order by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert for prices.	Plate No.
15776	Upper Toggle, curved heel, length of cutting edge 1 inch,	
	minimum width of seam $\frac{1}{8}$ inch, for Style 15700 E	
	using lower toggle No. 15775	_
15776 A	Upper Toggle, for Style 15700 E	9
	Upper Toggle Screw No. T22.	7
‡ 15780	Needle Thread Controller Lever Assembly	10
	Needle Thread Controller Lever Assembly Screw No. 141.	
15785	Oil Cup, for right-hand main shaft bearing	8
15790	Renewable Bearing, ground, length over all 1-3 inches, for	
	left main shaft bearing	11
15790 A	Renewable Bearing, ground, length over all 29 inch, for	
	middle main shaft bearing	11
15791	Upper Toggle Adjusting Wedge, for Styles 15700 A,	
	15700 B, 15700 C, 15700 D	6
	Upper Toggle Adjusting Wedge Nut No. 15769.	
15805 D	Main Feed Dog, for Style 15700 E	2
	Main Feed Dog Screw No. 90.	
15826 D	Differential Feed Dog, for Style 15700 E	2
	Differential Feed Dog Screw No. 22585.	
15831 C	Feed Rocker, for Styles 15700 C, 15700 D, 15700 E	15
17000 1	Feed Rocker Screws No. 88.	
15838 A	Differential Feed Bar Guiding Yoke, for Styles 15700 C,	
	15700 D, 15700 E	13
17000 4	Differential Feed Bar Guiding Yoke Screws No. 94.	
15839 A	Differential Feed Bar Link Screw Pin, for Styles 15700 C,	
15004	15700 D, 15700 E	6
15864	Looper Connecting Rod, length over all 511 inches	11
	Looper Connecting Rod Nut, left thread, No. 269.	
15886	Looper Connecting Rod Nut, right thread, No. 18.	
16195 B	Main Shaft Sleeve, $\frac{7}{32}$ inch long	7
10133 В	Renewable Bearing, ground, length over all 232 inches,	
21104 A	for right-hand main shaft bearing	11
21104 11	Thread Stand Base Screw No. 22509.	17
21104 B-11	Thread Stand Rod, 11 inches long	14
	Thread Stand Rod Set Screw No. 22509.	14
21113 A	Thread Stand Wire Extension, 6 inches long	11
	Thread Stand Wire Extension Set Screw, headless, 24	11
	threads to inch, No. 22813.	
-17	Thread Stand Wire Extension Set Screw, square head, 24	
	threads to inch, No. 22632 F-24.	
21113 B	Thread Stand Wire Coupling	7
	Thread Stand Wire Coupling Set Screws No. 88.	
21130 A-2	Thread Stand Seat, two spools	17
21115	Thread Stand Seat Set Screw No. 69 FD.	
21145	Wooden Cone, for thread stands	12

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	Symbol to Order by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert for prices.	Plate No.
	21201	Screw Driver round steel, diameter $\frac{5}{32}$ inch, length over all $7\frac{5}{8}$ inches	16
	21202	Screw Driver, round steel, diameter $\frac{7}{32}$ inch, length over all 10 inches.	16
	21203	Screw Driver, round steel, diameter $\frac{7}{32}$ inch, length over	16
	21204	all 13 inches	
	21205	all 15 inches Screw Driver, octagon steel, diameter $\frac{5}{16}$ inch, length over	16
	21206	all 14½ inches	16 16
	21208	Screw Driver Set, three blades	17
	$21225 - \frac{7}{32}$	Looper Adjusting Gauge, 7 inch measurement	1
	21261	Leather Belt, flat, 1 inch wide, 63 inches long, including	
		malleable iron belt fastener No. 21350	-
	21262	Leather Belt, round, 9/32 inch diameter, 44 inches long, in-	
		cluding wire belt hook No. 21351	8
	21350	Malleable Iron Belt Fastener, for 1 inch flat belt	8
	21351	Wire Belt Hook, for $\frac{9}{32}$ inch round belt	0
	21371 M	Individual Power Table, excludes pulley guard, pitman, belting, transmitter and electric motor; includes treadle	_
	21371 T-2	Individual Power Table, includes transmitter, treadles,	
	21371 1-2	pulley guard, pitman, belting, ½ H.P. 115 Volt D.C.	
		electric motor. Note: Style of machine must be	
		specified	
	21371 T-4	Individual Power Table, equipped with $\frac{1}{2}$ H.P. 230 Volt,	t
	210/1 1 1	D.C. electric motor	
	21371 T-6	Individual Power Table, equipped with $\frac{1}{2}$ H.P. 110 Volt,	
	210.1 1 0	single phase, 60 cycle A.C. electric motor	_
	21371 T-8	Individual Power Table, equipped with $\frac{1}{2}$ H.P. 220 Volt,	
		single phase, 60 cycle A.C. electric motor	_
	21371 T-16	Individual Power Table, equipped with $\frac{1}{2}$ H.P. 220 Volt,	
		three phase, 60 cycle, A.C. electric motor	-
	21375 C	Pulley Guard Assembly	15
	21375 D	Pulley Guard	1
		Pulley Guard Stud No. 11638 F.	
	21375 E	Pulley Guard Stud Spring Washer	
	21375 F	Pulley Guard Base.	12
	21388	Wrench, $\frac{3}{8}$ inch, hardened, for hexagon nuts	12
	21388 B	Small Utility Grinder, including emery wheel, 5 inches	- Apple of the second
	21394	diameter, $\frac{1}{4}$ inch face, recommended speed 3000 revolu-	Hall b
		tions per minute	19
	21394 G	Emery Wheel, 5 inches diameter, $\frac{1}{4}$ inch face, $\frac{3}{8}$ inch hole	-
	21394 H	Emery Wheel, 5 inches diameter, $\frac{1}{2}$ inch face, $\frac{3}{8}$ inch hole	-
	21394 K	Grinder, including emery wheel, 5 inches diameter, $\frac{1}{2}$ inch	
		face; recommended speed 3000 revolutions per minute	_

Syr to Or	nbol der by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert for prices.	Plate No.
21680		Iron Base Plate.	17
21681		Machine Bed Screw	12
22509		Screw, square head, % inch diameter, 18 threads to inch.	
		1/2 inch long, for thread stand base; also for No. 21104 B-11	7.1
22517		Screw, for looper thread nipper spring support	4
22519		Screw, for thread controller rack	4
		Screw, for cast-off wire	3
22525		Screw. 010 inch plus size length over all 5 inch other-	3
	200		3
22526			9
		No V 109	0
22539		Plug Serew 5 inch long for oiling system	3
		Screw for looper thread ninner springs	The state of the s
Committee of the commit		Screw for trimmer pitmen breeket	4
		Serow headless for people lever link pin bell appings also	4
22000	5 . V . V	for No. C52	
22560	A	Support Saraw upper for trimmer	3.
*		Serew for eleth plate spring letch	3
		Set Serow headless for looper	3
		Clamp Saraw for renewable needle har beggings also for	3
22571		Plug Serow 3 inch long for ciling system	. 4
	- 0	Screw for trimmer clamp lover	3
		Serow countercant head for eleth plates	. 4
		Serow, for frame clide gibt also for brife clares at a serow	3
22010		toggle grinder	
22580			3
Charles and a		Serow for differential feed dogs	3
The second secon		Sorow for poollo lover study also for lover study	3
22000			
22586	Λ	Saraw for needle lever connection and bearing at	3
	Λ	Serow, for needle lever connecting rod bearing valve spring	3
AND DESCRIPTION OF REAL PROPERTY.		Saray for leaper thread take and analytic	4
			4
			4
	F_94	Saraw square head our point 3 in 1 limit 3:	3
22002	1-24	long 24 three de to inch for the selection, diameter, 8 inch	
		No. 21112 A	
99743		Sorow for poodle lever link win	4
		Screw, nor needle lever link pin	3
22101		No V 118	
22755	7.	Serew for looper acceptain acceptains and	
		Stop Serew for looper thread take up evolet helder	4 5
		Stop Serew Lock Nut No. 240	9
22813		Screw headless 1 inch long 3 inch diameter 24 thread	
		to inch for lifter treadle pin	3
	F 200	to man, for inter creatic pill	0
	21680 21681 22509 22517 22519 22524 22525 22526 22539 22542 22548 22560 22564 22565 22569 22571 22572 22574 22575 22580 22586 22586 22586 22586 22586 22586 22586 22587	22509 22517 22519 22524 22524 22525 22526 22539 22542 22548 22560 22560 22560 22563 22565 22569 22571 22572 22574 22575 22580 22585 22586 22586 A 22587 22593 22596 22597 22632 F-24 22743 22755 22791	21680 Iron Base Plate. Machine Bed Screw. 22509 Screw, square head,

[☐] See page 5

Symbol to Order by	The figures in the last column refer only to the plates illustrating the parts, and are not to be used in ordering. Refer to pink insert for prices.	Plate No.
28606-1 28606-1 29130 C	Powdered Oil Stone, $\frac{1}{2}$ lb. package	
29131 B	each Nos. 15434 and 15430 M lapped together Needle Lever Connecting Rod Upper Bearing Assembly, one each Nos. 1230 A and 15432 lapped together, 1230 B,	12
29144 A	1230 D, 22586 A. Looper Eccentric Assembly, one each Nos. 15714 and 15740 lapped together	12
29185 J	Looper Rocker Assembly, one each Nos. 181, 15465 F and 15745 B lapped together, 6038, 12987 A, and two No. 88.	
29325 E	Needle Lever Assembly, one each Nos. 15715 and 1275 A lapped together.	41
29402 29439 B	Lifter Treadle Assembly, one each Nos. 422, 423, 424, 22813 Trimmer stand and Bracket Assembly, for Style 15700 E;	15
29439 C	one each Nos. 15765, 15766 Trimmer Stand and Bracket Assembly for Styles 15700 A, 15700 B, 15700 C, 15700 D; one each Nos. 15765 A,	
30021	Main Shaft Pulley	13
30036 30185 A	Pivot Screw, hardened, for cloth plate extension. Toggle Grinder Spindle Renewable Bearing	5 11
41078 B	Toggle Grinder Spindle Renewable Bearing Clamp Screw No. G13. Oil Cup, for main shaft middle bearing and needle lever	
	stud	8
		1
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

